

5. Install the Hangers on the feed line tube at the 8' [2.4 m] spacings determined by the suspension drop lines. **Figures 23 and 26** show the proper installation of the Hanger Assembly. Make sure the outlet drop hole is downward when the Hangers are installed, otherwise feed will not be allowed to drop into the feeder pan.

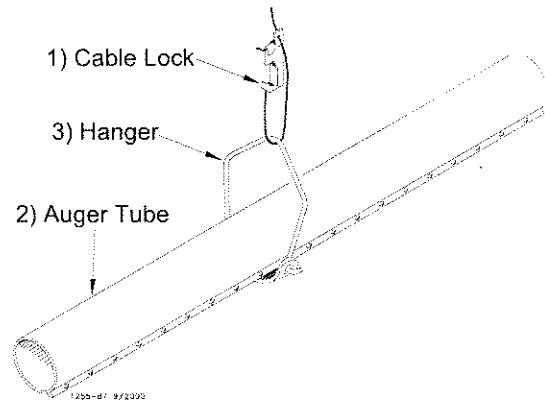
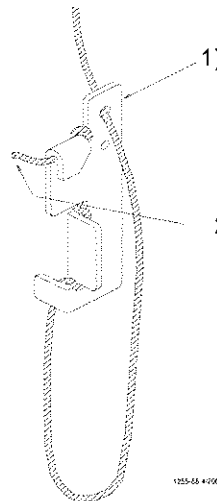


Figure 26. Hanger Installation

6. Install Adjustment Leveler within 6" [152 mm] of feeder line. **Figure 27** shows the proper cable routing around the Adjustment Leveler.
7. Following the installation of all drops, check drop cables before raising feeder line. Cable must be tracking properly on all pulleys before raising the feeder line.
8. Raise the feeder line to a convenient working height.
9. With the feeder line suspended, measure from the floor or ceiling to the auger tubes to level the system.
10. Before tightening each clamp:
 - make sure each tube is level (not sagging, sloping, etc.).
 - make sure straight end of each tube is fully inserted in belled end of next tube.
 - if providing total drop out, tubes should be rotated so that the Chore-Time Logo is on crown of tube.
 - make sure the clamps are located, as shown in **Figure 25**.



- 1) Use the large hole for 1/8" [3 mm] Drop Cable
Use the small hole for 3/32" [2 mm] Drop Cable
- 2) After tightening Tube Clamps on the feeder tubes, trim off excess cable (see text)

Figure 27. Cable Lock Threading

Finally, tighten the Tube Clamps on the feeder tubes. Clamp the joints securely, but do not crush the tubes. Re-adjust all Adjustment Levelers as needed and trim off excess cable as shown in **Figure 27**.